

Work Order ID 116291

Thursday, April 10, 2014 10:19:23 AM

116291

Page 1

Item ID: D4728-046 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: RH Cabin Speaker #3
 Start Date: 4/10/2014 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 7/9/2014 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: CL Date: 14/04/10 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D4728 | D | | | | | | | | |

110 0.00

110

Outsource8 Memo 0.00
 Outsource process- Eagle Issue P/O to Eagle : 23732
 Manufacture as per dwg
 Certificate of conformity required

CL 14/04/10 & S

120 Receive & Inspect for Damage & Mat'l Certs 0.00

120

Packaging Memo 0.00
 Packaging Inspect and check certificate of conformity

5x SP14-6-6

130 QC4- 100% Inspect kits for completeness 0.00

130

QC Memo 0.00
 Quality Control

14/6/9

S

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

| | | | | | | |
|--|--|--|--|--|---|--|
| Work Order: _____ Part No. _____ NCR No. _____ | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/> | AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td style="width: 33%;"> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </td> <td style="width: 33%;"> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </td> <td style="width: 33%;"> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </td> <td style="width: 33%;"> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </td> </tr> </table> | Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> | Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> | Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> | Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> |
| Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> | Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> | Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> | Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> | | | |

| Root Cause | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Design | | | | | | | | | |
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Handling/Pre | | | | | | | | | |
| Material | | | | | | | | | |
| Operator | | | | | | | | | |
| Offset/Setup | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Transport | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

| | | | |
|--|--|---|---|
| Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube | General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other _____ _____ _____ |
|--|--|---|---|

Work Order ID 116291

Thursday, April 10, 2014 10:19:23 AM

116291

Page 2

Item ID: D4728-046

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: RH Cabin Speaker #3

Start Date: 4/10/2014 Start Qty: 2.00

2

Cust Item ID:

Required Date: 7/9/2014 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

Identify as per dwg & Stock Location: MF

0.00

140

Packaging

Memo

0.00

5X**DAS**
28
9-89JUN 09 2014

Packaging

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

MLJ14-06-10

Quality Control

MF
14-6-10

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

| | | | | | | | | | | | | | | | | | | |
|--|--|---|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|--|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
| Work Order: _____ Part No. _____ NCR No. _____ | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/> | AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | |
| Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | | | | | | | | | | | | | | | |
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| Root Cause | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Design | | | | | | | | | |
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Handling/Pre | | | | | | | | | |
| Material | | | | | | | | | |
| Operator | | | | | | | | | |
| Offset/Setup | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Transport | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

| | | | |
|--|--|---|---|
| Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube | General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other _____ _____ _____ |
|--|--|---|---|

Picklist Print

Thursday, April 10, 2014 10:19:23 AM

Page 1

Work Order ID: 116291

116291

Parent Item: D4728-046

D4728-046

Parent Item Name: RH Cabin Speaker #3

Start Date: 4/10/2014

Required Date: 7/9/2014

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM
B 13/07/24 DWG. UPDATE DL VERIFIED BY:JLM

IPP REV.

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

D4728-046P

Purchased

No

Each

0.0000

D4728-046P

RH Cabin Speaker #3

25x

Sep 14-66

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

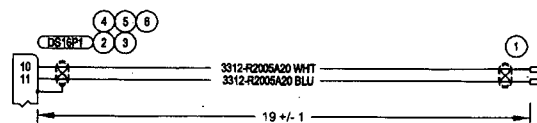
| | | | | | | | | | | | | | | | | | | |
|--|--|---|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|--|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
| Work Order: _____ Part No. _____ NCR No. _____ | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/> | AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | |
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| Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | | | | | | | | | | | | | | | | |

| Root Cause | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Design | | | | | | | | | |
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Handling/Pre | | | | | | | | | |
| Material | | | | | | | | | |
| Operator | | | | | | | | | |
| Offset/Setup | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Transport | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

| | | | | |
|--|--|---|--|--|
| Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube | General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge | <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other |
|--|--|---|--|--|

| LIST OF MATERIALS | | | | |
|-------------------|------|-------------|----------------|---------------|
| QTY PER | ITEM | PART NUMBER | DESCRIPTION | SUPPLIER |
| | 2 | 1 | 640911-1 | TERMINAL |
| | 1 | 2 | M24308/4-2Z | CONNECTOR |
| A/R (2) | | 3 | M39029/64-369 | CONTACTS |
| | 1 | 4 | M85049/48-2-2F | BACKSHELL |
| | 2 | 5 | M24308/26-1F | JACKSCREW KIT |
| | 1 | 6 | MS25036-148 | TERMINAL |



D4728-046 RH SPEAKER #3 HARNESS ASSY.

CD 14/10/10
W/O: 116291

NOTES:

- ALL NEW UNSHIELDED WIRE USE M22759/41-xx-9 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-xx-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS. SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
- ALL NEW TWISTED SHIELDED CABLE USE M27500-xxTGxT14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
- ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
- IDENTIFY/CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- KEEP ALL JUMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
- ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/sockets OR PLASTIC GROMMET SEALING PLUGS.
- A DOT (•) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
- UNITS: INCHES UNLESS OTHERWISE NOTED.
- IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.

| | | | |
|------------|-----------|--|---------------|
| DESIGN | <i>DA</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | <i>DA</i> | | |
| CHECKED | <i>JE</i> | DRAWING NO. | REV. D |
| MFG. APPR. | <i>Lj</i> | D4728 | SHEET 6 OF 15 |
| APPROVED | <i>JE</i> | TITLE | SCALE |
| DE APPR. | <i>JE</i> | UTILITY INTERIOR WIRING HARNESS | NTS |
| DATE | 14.01.09 | <small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23732

Purchase Order Date 4/9/2014
PO Print Date 4/29/2014

Page Number 7 of 14

Order From :

VU-EAG002

EAGLE COPTERS MAINTENANCE LTD.
823 MCTAVISH ROAD N E
CALGARY, AB T2E 7G9
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 403-250-7370

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

Line Total: \$1,75

17 D4728-046P

RH Cabin Speaker #3

6/9/2014

Yes

6/9/2014

5.00 ✓
Each

\$350.00

\$1,75

*****NOTE*****

Manufacture as per drawing D4728 rev.D
B116290

SP14-6-6

Line Total: \$1,75

18 D4728-046P

RH Cabin Speaker #3

7/2/2014

Yes

7/2/2014

5.00 ✓
Each

\$350.00

\$1,75

*****NOTE*****

Manufacture as per drawing D4728 rev.D
B116291

SP14-6-6

Line Total: \$1,7

Note:

4/29/2014



INNOVATIVE HELICOPTER SOLUTIONS

PACKING SLIP

DATE: 3 Jun 14

Page 1

FROM: Eagle Copters Maintenance Ltd.
823 McTavish Rd. NE
Calgary, AB, Canada
T2E 7G9

SHIP TO : DART Aerospace

| ITEM NO. | QUANTITY ORDERED | QUANTITY SHIPPED | BACK ORDERED | PART NUMBER | BATCH / S/N NUMBER | CUSTOMER PURCHASE ORDER | EAGLE WORK ORDER | DESCRIPTION |
|----------|------------------|------------------|--------------|--------------|--------------------|-------------------------|------------------|---------------------|
| 1 | 5 | 5 | 0 | D4728-041P ✓ | N/A | P.O. 23732 | 51207 | LH Cabin Speaker #1 |
| 2 | 5 | 5 | 0 | D4728-041P ✓ | N/A | P.O. 23732 | 51207 | LH Cabin Speaker #1 |
| 3 | 5 | 5 | 0 | D4728-042P ✓ | N/A | P.O. 23732 | 51207 | RH Cabin Speaker #1 |
| 4 | 5 | 5 | 0 | D4728-042P ✓ | N/A | P.O. 23732 | 51207 | RH Cabin Speaker #1 |
| 5 | 5 | 5 | 0 | D4728-043P ✓ | N/A | P.O. 23732 | 51207 | LH Cabin Speaker #2 |
| 6 | 5 | 5 | 0 | D4728-046P ✓ | N/A | P.O. 23732 | 51207 | RH Cabin Speaker #3 |
| 7 | 5 | 5 | 0 | D4728-047P ✓ | N/A | P.O. 23732 | 51207 | FWD Advisory Light |
| 8 | 5 | 5 | 0 | D4728-047P ✓ | N/A | P.O. 23732 | 51207 | FWD Advisory Light |
| 9 | 5 | 5 | 0 | D4728-049P | N/A | P.O. 23732 | 51207 | ADT Advisory Light |
| 10 | 5 | 5 | 0 | D4728-049P | N/A | P.O. 23732 | 51207 | ADT Advisory Light |
| 11 | 5 | 5 | 0 | D4728-051P ✓ | N/A | P.O. 23732 | 51207 | Cabin Lights #1 |
| 12 | 5 | 5 | 0 | D4728-051P ✓ | N/A | P.O. 23732 | 51207 | Cabin Lights #1 |

CERTIFICATE OF COMPLIANCE

EAGLE COPTERS CERTIFIES THAT THE ITEMS OR MATERIALS COVERED BY THIS DOCUMENT HAVE BEEN INSPECTED AND TESTED IN ACCORDANCE WITH THE TECHNICAL SPECIFICATIONS OF THE CONTRACT AND THAT ALL INSPECTION OPERATIONS AND TESTS HAVE BEEN COMPLETED AND THE PRODUCTS COMPLY IN EVERY RESPECT WITH THE RELEVANT PARTICULAR SPECIFICATIONS, DRAWINGS, AND RELEVANT STANDARDS AND REGULATIONS IN FORCE.

DAS
27
9-89

17/6/9

DISTRIBUTOR STATEMENT OF CONFORMANCE

I HEREBY CERTIFY THAT THE AIRCRAFT PARTS DESCRIBED HEREON WERE ACQUIRED FROM A SOURCE OF SUPPLY THAT IS CONSISTENT WITH THE CONDITIONS UNDER WHICH TRANSPORT CANADA APPROVED DISTRIBUTOR APPROVAL NUMBER 6-81 HAS BEEN GRANTED

AUTHORIZED INSPECTOR: J. Rowe
TCCA APPROVAL NO. 6-81



SP14-6-6

Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Packing Slip

June 04, 2014

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#14-001746

Customer PO number: PO23732

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Phone: (613)632-5200

Ship Via: FED EX
Carrier Terms:

Waybill: 770188870921

Customer PO number: PO23732

| Item | Part Number | Part Description | Current Location | Qty | UOM | Serial Number | Lot Number |
|-----------------------------|-------------|---------------------|-----------------------|-----|-----|---------------|------------------|
| 1 | D4728-042P | RH CABIN SPEAKER #1 | Eagle Avionic Systems | 5 | ✓ | | |
| Work Order Number: 51207.5 | | | | | | | Eagle PO Number: |
| 2 | D4728-042P | RH CABIN SPEAKER #1 | Eagle Avionic Systems | 5 | ✓ | | |
| Work Order Number: 51207.6 | | | | | | | Eagle PO Number: |
| 3 | D4728-041P | LH CABIN SPEAKER #1 | Eagle Avionic Systems | 5 | ✓ | | |
| Work Order Number: 51207.2 | | | | | | | Eagle PO Number: |
| 4 | D4728-041P | LH CABIN SPEAKER #1 | Eagle Avionic Systems | 5 | ✓ | | |
| Work Order Number: 51207.3 | | | | | | | Eagle PO Number: |
| 5 | D4728-043P | LH CABIN SPEAKER #2 | Eagle Avionic Systems | 5 | ✓ | | |
| Work Order Number: 51207.8 | | | | | | | Eagle PO Number: |
| 6 | D4728-046 | RH CABIN SPEAKER #3 | Eagle Avionic Systems | 5 | | | |
| Work Order Number: 51207.18 | | | | | | | Eagle PO Number: |
| 7 | D4728-047P | FWD ADVISORY LIGHT | Eagle Avionic Systems | 5 | ✓ | | |
| Work Order Number: 51207.20 | | | | | | | Eagle PO Number: |
| 8 | D4728-047P | FWD ADVISORY LIGHT | Eagle Avionic Systems | 5 | ✓ | | |
| Work Order Number: 51207.21 | | | | | | | Eagle PO Number: |
| 9 | D4728-049 | ADT ADVISORY LIGHT | Eagle Avionic Systems | 5 | | | |
| Work Order Number: 51207.23 | | | | | | | Eagle PO Number: |
| 10 | D4728-049 | ADT ADVISORY LIGHT | Eagle Avionic Systems | 5 | | | |
| Work Order Number: 51207.24 | | | | | | | Eagle PO Number: |

>> denotes that the Packing Slip line item has already been printed.

PackingSlip.rpt

Work Order Number: 51207

Cabin Harnesses

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 18 RH CABIN SPEAKER #3

Squawk: 18.1Discrepancy:Assemble D4728-046P As
Per DWG D4728 Rev. D
B116291Resolution:Assembled D4728-046P As
Per DWG D4728 Rev. D
B116291. Continuity tested
serviceable.

18.1 Work Done By: Eric Olberg

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 6/3/2014Parts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|----------------|-------------------------------|---------------|--------------|-----------|-----|
| 640911-1 | SPADE SOCKET .205 22-18AWG | | LT-14-001750 | New | 2 |
| M24308/26-1F | FEMALE SCREW JACK | | LT-14-002153 | New | 2 |
| M24308/4-2Z | CONNECTOR | | LT-14-002426 | New | 1 |
| M85049/48-2-2F | STRAIN RELIEF | | LT-14-001905 | New | 1 |
| MS25036-148 | TERMINAL | | LT-14-001901 | New | 1 |

Squawk: 18.2Discrepancy:Assemble D4728-046P As
Per DWG D4728 Rev. D
B116291Resolution:Assembled D4728-046P As
Per DWG D4728 Rev. D
B116291. Continuity tested
serviceable.

18.2 Work Done By: Eric Olberg

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 6/3/2014Parts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|----------------|-------------------------------|---------------|--------------|-----------|-----|
| 640911-1 | SPADE SOCKET .205 22-18AWG | | LT-14-001750 | New | 2 |
| M24308/26-1F | FEMALE SCREW JACK | | LT-14-002153 | New | 2 |
| M24308/4-2Z | CONNECTOR | | LT-14-002426 | New | 1 |
| M85049/48-2-2F | STRAIN RELIEF | | LT-14-001905 | New | 1 |
| MS25036-148 | TERMINAL | | LT-14-001901 | New | 1 |

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Work Order Number: 51207

Cabin Harnesses

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 18.3**Discrepancy:

Assemble D4728-046P As
Per DWG D4728 Rev. D
B116291

Resolution:

Assembled D4728-046P As
Per DWG D4728 Rev. D
B116291. Continuity tested
serviceable.

18.3 Work Done By: Eric Olberg*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 6/3/2014Parts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|----------------|-------------------------------|---------------|--------------|-----------|-----|
| 640911-1 | SPADE SOCKET .205 22-18AWG | | LT-14-001750 | New | 2 |
| M24308/26-1F | FEMALE SCREW JACK | | LT-14-002153 | New | 2 |
| M24308/4-2Z | CONNECTOR | | LT-14-002426 | New | 1 |
| M85049/48-2-2F | STRAIN RELIEF | | LT-14-001905 | New | 1 |
| MS25036-148 | TERMINAL | | LT-14-001901 | New | 1 |

Squawk: 18.4Discrepancy:

Assemble D4728-046P As
Per DWG D4728 Rev. D
B116291

Resolution:

Assembled D4728-046P As
Per DWG D4728 Rev. D
B116291. Continuity tested
serviceable.

18.4 Work Done By: Eric Olberg*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 6/3/2014Parts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|----------------|-------------------------------|---------------|--------------|-----------|-----|
| 640911-1 | SPADE SOCKET .205 22-18AWG | | LT-14-001750 | New | 2 |
| M24308/26-1F | FEMALE SCREW JACK | | LT-14-002153 | New | 2 |
| M24308/4-2Z | CONNECTOR | | LT-14-002426 | New | 1 |
| M85049/48-2-2F | STRAIN RELIEF | | LT-14-001905 | New | 1 |
| MS25036-148 | TERMINAL | | LT-14-001901 | New | 1 |

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***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Work Order Number: 51207

Cabin Harnesses

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 18.5**Discrepancy:

Assemble D4728-046P As
Per DWG D4728 Rev. D
B116291

Resolution:

Assembled D4728-046P As
Per DWG D4728 Rev. D
B116291. Continuity tested
serviceable.

18.5 Work Done By: Eric Olberg*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 6/3/2014Parts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|----------------|-------------------------------|---------------|--------------|-----------|-----|
| 640911-1 | SPADE SOCKET .205 22-18AWG | | LT-14-001750 | New | 2 |
| 640911-1 | SPADE SOCKET .205 22-18AWG | | LT-14-001750 | New | 2 |
| M24308/26-1F | FEMALE SCREW JACK | | LT-14-002153 | New | 2 |
| M24308/4-2Z | CONNECTOR | | LT-14-002426 | New | 1 |
| M85049/48-2-2F | STRAIN RELIEF | | LT-14-001905 | New | 1 |
| MS25036-148 | TERMINAL | | LT-14-001901 | New | 1 |
| MS25036-148 | TERMINAL | | LT-14-001901 | New | 1 |

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***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****